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**D4672-1**

**Job Sheet 199814**



DAS  
21  
9-22

**Part No:** D4672-1

**Job Qty:** 20 pcs

**Part Name:** Blanking Plate



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 9/3/19

**Job Tracking No:**

**Due Date:** 9/27/19

**Created By:** Linda Lacelle

**Type:** Stock

**Description:**

**Note:** DWG REV A IPP REV:A NEW ISSUE 12-07-10 JLM VERIFIED BY:EC IPP REV:B 12.07.24 AS PER DWG  
REV.A DD VERF:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation                   | Qty    | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off                      |
|----------|-----------------------------|--------|------------|-------------|--------------|------------|-----------------------|-----------|-------------------------------|
|          |                             |        |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |                               |
| 100      | Waterjet - Flow - 1         | 20 pcs | 9/27/19    | 9/27/19     | 0.03         | 1.83       | Waterjet - Flow       |           | DAS<br>19/09/03               |
| 120      | QC 8                        | 20 pcs | 9/27/19    | 9/27/19     | 0.00         | 0.00       | QC 8 - 12             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 14             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 17             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 20             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 25             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 3              |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 32             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 33             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 35             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 39             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 4              |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 44             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 45             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 49             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 58             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 8              |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 9              |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 68             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 67             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 1 (A)          |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 47             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 40             |           | DAS<br>SEP 04 2019 40<br>9-22 |
|          |                             |        |            |             |              |            | QC 8 - 52             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 23             |           |                               |
|          |                             |        |            |             |              |            | QC 8 - 57             |           |                               |
| 180      | Packaging 3-1 - Stock - B4B | 20 pcs | 9/27/19    | 9/27/19     | 0.00         | 0.00       | Packaging 3 - 1 - B4B |           |                               |
|          |                             |        |            |             |              |            | Packaging 3 - 2 - B4B |           |                               |
|          |                             |        |            |             |              |            | Packaging 3 - 3 - B4B |           |                               |
|          |                             |        |            |             |              |            | Packaging 3 - 4 - B4B |           |                               |

|                                                                                                                                                                               |                       |                     |                         |                        |      |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------------------|-------------------------|------------------------|------|
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 5 - B4B  |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 6 - B4B  |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 7 - B4B  |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 8 - B4B  |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 9 - B4B  |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 10 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 11 - B4B | 3.4  |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 12 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 13 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 14 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 15 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 16 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 17 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 18 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 19 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 20 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 21 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 22 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 23 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 24 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 25 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 26 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 27 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 28 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 29 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 30 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 31 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 32 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 33 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 34 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 35 - B4B |      |
|                                                                                                                                                                               |                       |                     |                         | Packaging 3 - 36 - B4B |      |
| 190 QC 21 - SA                                                                                                                                                                | 20 pcs                | 9/27/19             | 0.00 0.00               | QC 21 - SA - 21        |      |
|                                                                                                                                                                               |                       |                     |                         | QC 21 - SA - 70        | DAS  |
|                                                                                                                                                                               |                       |                     |                         | QC 21 - SA - 53        | 21   |
|                                                                                                                                                                               |                       |                     |                         |                        | 9-59 |
| Part Op 120 - (QC8- Inspect parts - second check)<br>Descriptions: 180 - (Identify as per dwg & Stock Location: _____)<br>190 - (QC21- Final Inspection - Work Order Release) |                       |                     |                         |                        |      |
| <b>Job BOM</b>                                                                                                                                                                |                       |                     |                         |                        |      |
| <b>Part / Item</b>                                                                                                                                                            | <b>Component Name</b> | <b>Quantity</b>     | <b>Operation</b>        | <b>Container</b>       |      |
| M304S20GA                                                                                                                                                                     | 304/316 .040 Sheet    | 13.6000 sf (.68 ea) | 100-Waterjet - Flow - 1 | 5200296                |      |
| <b>Job Allocations</b>                                                                                                                                                        |                       |                     |                         |                        |      |
| <b>Operation</b>                                                                                                                                                              | <b>Component Part</b> | <b>Required</b>     | <b>Inventory</b>        | <b>Allocated</b>       |      |
| 100-Waterjet - Flow - 1                                                                                                                                                       | M304S20GA             | 14                  | 141                     | 0                      |      |

| Part Specifications |                |                          |                  |      |                  |
|---------------------|----------------|--------------------------|------------------|------|------------------|
| Spec No             | Description    | Target/Tolerance         | Limits           | Type | Special Comments |
| 1                   | Blanking Plate | 0.800Inches $\pm$ 0.030  | 0.830<br>0.770   |      |                  |
| 2                   | Blanking Plate | 0.750Inches $\pm$ 0.030  | 0.780<br>0.720   |      |                  |
| 3                   | Blanking Plate | 2.050Inches $\pm$ 0.030  | 2.080<br>2.020   |      |                  |
| 4                   | Blanking Plate | 20.590Inches $\pm$ 0.030 | 20.620<br>20.560 |      |                  |
| 5                   | Blanking Plate | 4.000Inches $\pm$ 0.030  | 4.030<br>3.970   |      |                  |
| 6                   | Blanking Plate | 0.630Inches $\pm$ 0.030  | 0.660<br>0.600   |      |                  |
| 7                   | Blanking Plate | 47.440Inches $\pm$ 0.030 | 47.470<br>47.410 |      |                  |
| 8                   | Blanking Plate | 0.040Inches $\pm$ 0.010  | 0.050<br>0.030   |      |                  |

Plex 9/3/19 9:55 AM dart.lacelle.linda